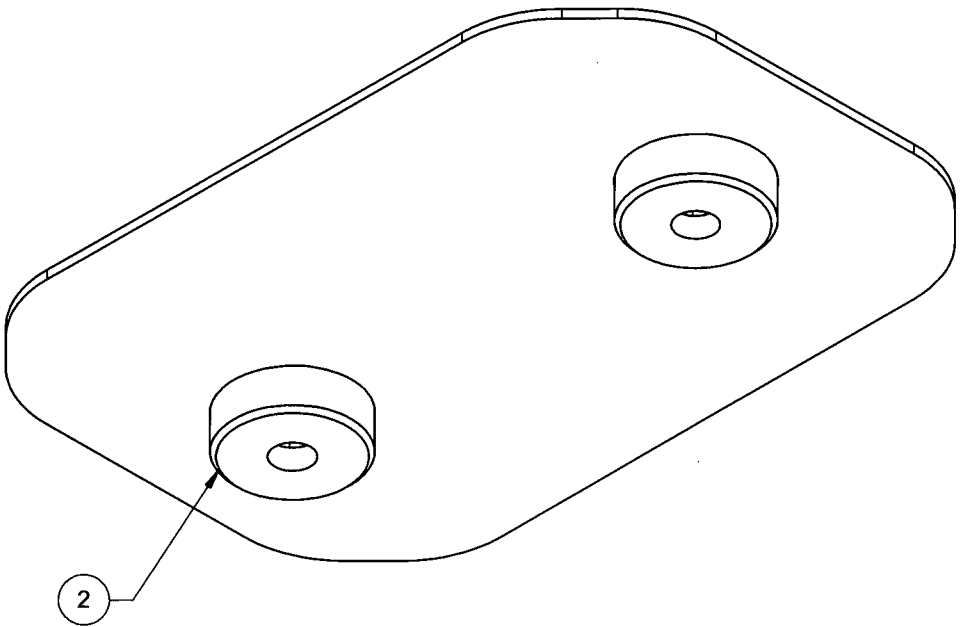
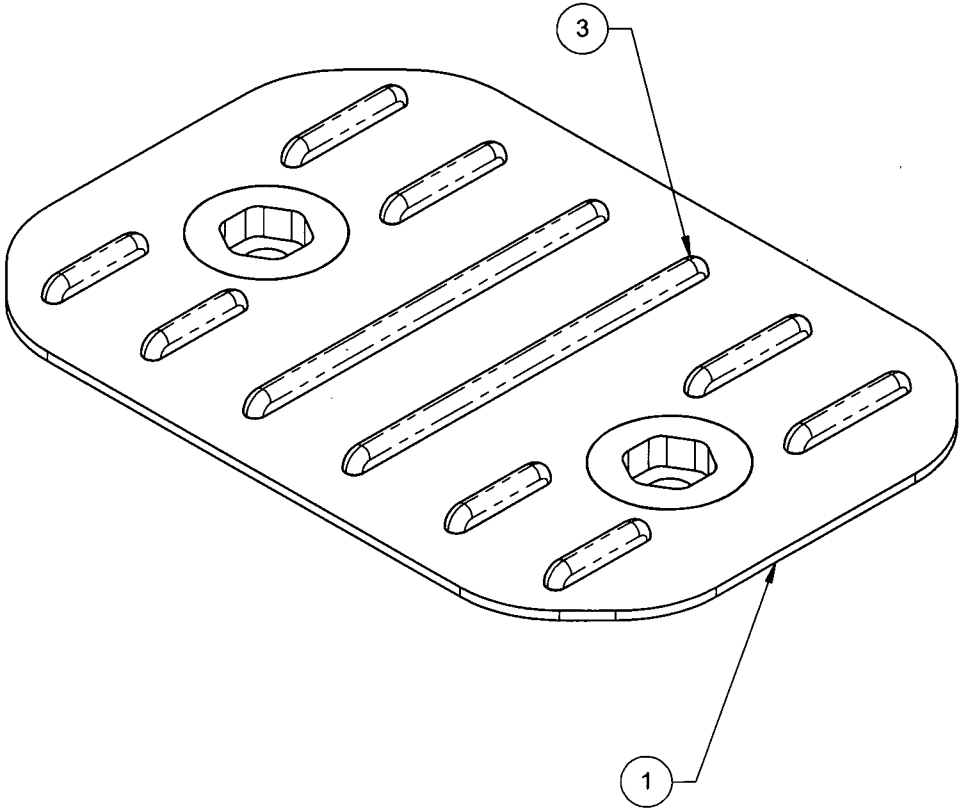


ITEM	QTY -041	P/N	DESCRIPTION
X	X	D5222-041	WEARPLATE ASSEMBLY
1	1	D5222-1	R22 WEARPLATE
2	2	D4379-5	WEARPLATE CUP
3	A/R	2059B	HARDCOAT

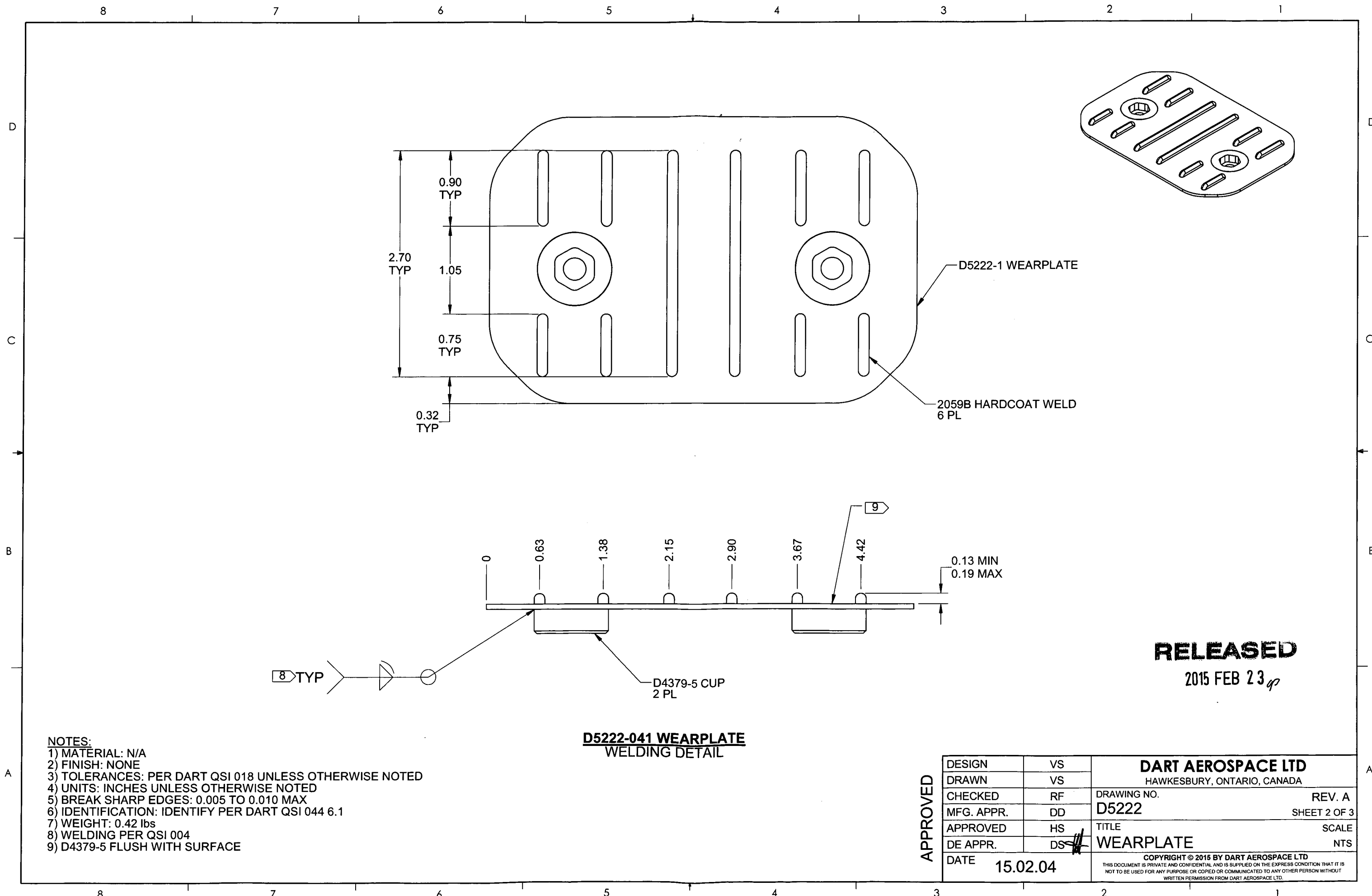


D5222-041 WEARPLATE ASSEMBLY

RELEASED
 2015 FEB 23
 EcN 15-524 *up*

A	NEW ISSUE	VS	15.02.04
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5222	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	15.02.04	COPYRIGHT © 2015 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

APPROVED



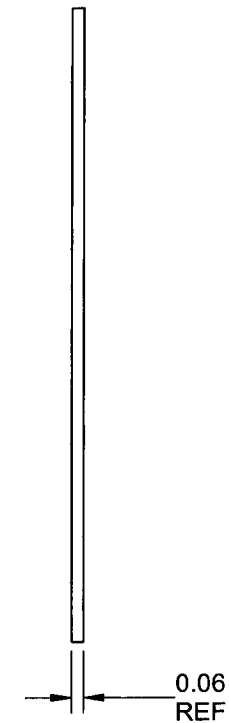
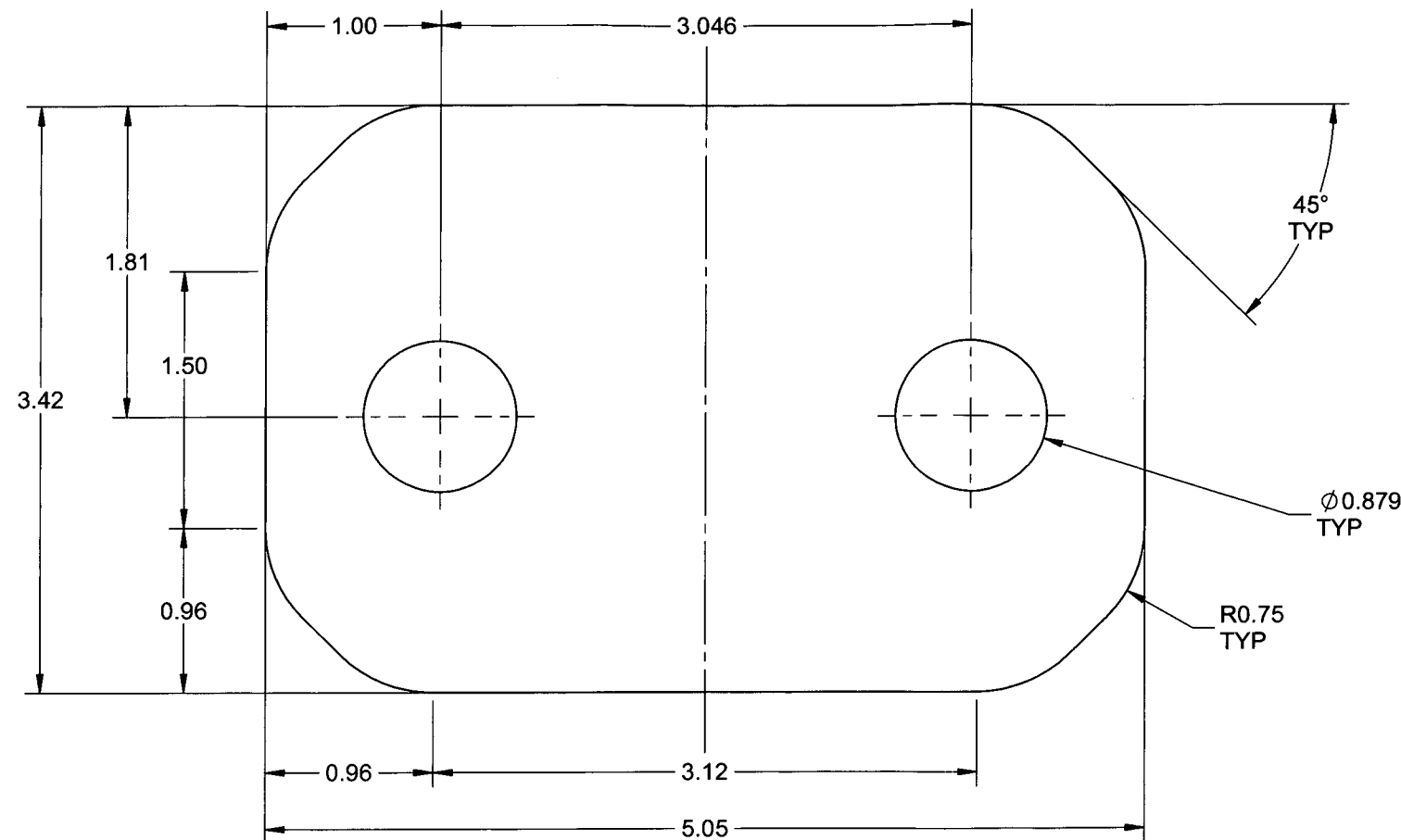
- NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 0.42 lbs
8) WELDING PER QSI 004
9) D4379-5 FLUSH WITH SURFACE

D5222-041 WEARPLATE
WELDING DETAIL

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5222	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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RELEASED
2015 FEB 23 *ap*



D5222-1 R22 WEARPLATE

RELEASED

2015 FEB 23 *qp*

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.27 lbs

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5222	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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